Joint Second Meeting of
UN-CTS Focal Points and ICCS Technical Advisory Group

Lima, 7-8 June 2018
Room: El Paraiso
Centro de Convenciones de Lima

Organized by the United Nations Office on Drugs and Crime (UNODC) with support from the National Institute of Statistics and Informatics of Peru (INEI) and the UNODC-INEGI Centre of Excellence for Statistical Information on Government, Victimization of Crime, Public Security and Justice

AGENDA

Thursday, 7 June 2018

<table>
<thead>
<tr>
<th>Time</th>
<th>Activity</th>
</tr>
</thead>
<tbody>
<tr>
<td>8:30 – 9:00</td>
<td>Registration</td>
</tr>
<tr>
<td>9:00 – 9:30</td>
<td><strong>Opening Session</strong></td>
</tr>
<tr>
<td></td>
<td>Welcome and introductory remarks from UNODC, UNODC-INEGI CoE, OAS and Eurostat</td>
</tr>
<tr>
<td></td>
<td>Objectives of the meeting</td>
</tr>
<tr>
<td>9:30 – 11:00</td>
<td><strong>Session 1 – New methodologies in measuring SDGs in the area of violence, trafficking, corruption and access to justice</strong></td>
</tr>
<tr>
<td></td>
<td>Presentation, Angela Me, UNODC</td>
</tr>
<tr>
<td></td>
<td>Presentation, Nicolas Fasel, OHCHR</td>
</tr>
<tr>
<td></td>
<td>Discussion</td>
</tr>
<tr>
<td>11:00 – 11:20</td>
<td>Break</td>
</tr>
<tr>
<td>11:20 – 13:00</td>
<td><strong>Session 2 – The ICCS Implementation Manual: introduction and review</strong></td>
</tr>
<tr>
<td></td>
<td>Presentation, Sarika Dewan, UNODC</td>
</tr>
<tr>
<td></td>
<td><em>Parallel working groups: Review of the draft ICCS Implementation Manual</em></td>
</tr>
<tr>
<td></td>
<td>- Group 1: Building correspondence tables</td>
</tr>
<tr>
<td></td>
<td>- Group 2: Operationalization of specific disaggregating variables</td>
</tr>
<tr>
<td></td>
<td>- Group 3: Establishing boundaries of the ICCS/Application of counting units and rules</td>
</tr>
</tbody>
</table>
### BLOCK 2

<table>
<thead>
<tr>
<th>Time</th>
<th>Activity</th>
</tr>
</thead>
<tbody>
<tr>
<td>13:00 – 14:00</td>
<td><strong>Lunch</strong></td>
</tr>
<tr>
<td>14:00 – 16:00</td>
<td><strong>Session 3 - Parallel working groups continued</strong></td>
</tr>
<tr>
<td></td>
<td>Reports of the ICCS working groups to plenary</td>
</tr>
<tr>
<td>16:00 – 16:20</td>
<td><strong>Break</strong></td>
</tr>
<tr>
<td>16:20 – 18:00</td>
<td><strong>Session 4 – The revised UN-CTS: introduction and outcomes of first data collection</strong></td>
</tr>
<tr>
<td></td>
<td>Presentation, Michael Jandl, UNODC</td>
</tr>
<tr>
<td></td>
<td>Presentation, Didier Dupre, Eurostat</td>
</tr>
<tr>
<td></td>
<td><em>Parallel working groups: Feedback and Discussion on the Revised CTS</em></td>
</tr>
<tr>
<td></td>
<td>- Group 1: Revised CTS – collecting data on crime</td>
</tr>
<tr>
<td></td>
<td>- Group 2: Revised CTS – collecting data on criminal justice systems</td>
</tr>
<tr>
<td></td>
<td>- Group 3: Revised CTS Metadata/Preferred counting units and rules</td>
</tr>
<tr>
<td></td>
<td>- Group 4: How to improve the data collection process and the role of CTS Focal Points</td>
</tr>
</tbody>
</table>

**Friday, 8 June 2018**

<table>
<thead>
<tr>
<th>Time</th>
<th>Activity</th>
</tr>
</thead>
<tbody>
<tr>
<td>9:00 – 10:30</td>
<td><strong>Session 5 – Parallel working groups continued (CTS)</strong></td>
</tr>
<tr>
<td></td>
<td>Reports of the CTS working groups to plenary</td>
</tr>
<tr>
<td>10:30 – 10:50</td>
<td><strong>Break</strong></td>
</tr>
<tr>
<td>10:50 – 13:00</td>
<td><strong>Session 6 – Victimization Surveys and Sustainable Development Goal (SDG) indicators</strong></td>
</tr>
<tr>
<td></td>
<td>Presentation, Enrico Bisogno, UNODC</td>
</tr>
<tr>
<td></td>
<td><em>Parallel working groups: Production of specific survey-related SDG indicators (Goals 16 and 11)</em></td>
</tr>
<tr>
<td></td>
<td>- Group 1: Producing SDG indicator 16.1.3 on physical and sexual violence</td>
</tr>
<tr>
<td></td>
<td>- Group 2: Producing SDG indicator 16.3.1 on crime reporting rate</td>
</tr>
<tr>
<td></td>
<td>- Group 3: Producing SDG indicator 11.7.2 on physical or sexual harassment and psychological violence</td>
</tr>
<tr>
<td></td>
<td>- Group 4: Producing SDG indicator 16.1.4 on feeling of safety</td>
</tr>
<tr>
<td></td>
<td>Reports of the SDG indicator working groups to plenary</td>
</tr>
<tr>
<td>Time</td>
<td>Session 7 – How to assess and improve the quality of crime and criminal justice statistics</td>
</tr>
<tr>
<td>--------------</td>
<td>-----------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td></td>
<td>Presentation, Lucy Ladira, Uganda Ministry of Justice and Constitutional Affairs</td>
</tr>
<tr>
<td></td>
<td>Presentation, Salome Sierra, UNODC-INEGI CoE</td>
</tr>
<tr>
<td></td>
<td>Presentation, Enrico Bisogno, UNODC</td>
</tr>
<tr>
<td></td>
<td>Discussion on national and international experiences</td>
</tr>
</tbody>
</table>

| Time         | Break                                      |

<table>
<thead>
<tr>
<th>Time</th>
<th>Session 8 – Final discussion and way ahead</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Discussion on any other issues and the way ahead</td>
</tr>
<tr>
<td></td>
<td>Finalization of meeting report</td>
</tr>
</tbody>
</table>