

**Decision 1/5**  
**Protocol to Prevent, Suppress and Punish Trafficking in Persons,  
Especially Women and Children, supplementing the United Nations  
Convention against Transnational Organized Crime**

The Conference of the Parties to the United Nations Convention against Transnational Organized Crime:

(a) Decides to carry out the functions assigned to it in article 32 of the United Nations Convention against Transnational Organized Crime<sup>1</sup> with respect to the Protocol to Prevent, Suppress and Punish Trafficking in Persons, Especially Women and Children, supplementing the Convention,<sup>2</sup> by, inter alia, establishing a programme of work that it will review at regular intervals;

(b) Decides also that, for its second session, the programme of work with respect to the Trafficking in Persons Protocol will be as follows:

(i) Consideration of the basic adaptation of national legislation in accordance with the Protocol;

(ii) Commencement of the examination of criminalization legislation and difficulties encountered in the implementation of article 5 of the Protocol;

(iii) Enhancing international cooperation and developing technical assistance to overcome difficulties identified in the implementation of the Protocol;

(iv) Exchange of views and experience regarding the protection of victims and preventive measures, gained primarily in the implementation of articles 6 and 9 of the Protocol, including awareness-raising;

(c) Requests the Secretariat to collect information from States parties and signatories to the Trafficking in Persons Protocol, in the context of the above programme of work, using for that purpose a questionnaire to be developed in accordance with guidance provided by the Conference of the Parties at its first session;<sup>3</sup>

(d) Requests States parties to respond promptly to the questionnaire circulated by the Secretariat;

(e) Invites signatories to provide the information requested by the Secretariat;

(f) Requests the Secretariat to submit to the Conference of the Parties at its second session an analytical report based on the responses to the questionnaire.

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<sup>1</sup> General Assembly resolution 55/25, annex I.

<sup>2</sup> General Assembly resolution 55/25, annex II.

<sup>3</sup> It was the understanding of the Conference that the questionnaire referred to in this paragraph would not include questions on the implementation of articles 6 and 9 of the Protocol.