Working Group on Trafficking in Persons
Vienna, 9–11 September 2019

Annotated provisional agenda

Provisional agenda

1. Organizational matters:
   (a) Opening of the meeting;
   (b) Adoption of the agenda and organization of work.
3. Diplomatic and consular officials or liaison officers in diplomatic and consular missions and their roles in addressing human trafficking.
4. Other matters.
5. Adoption of the report.

Annotations

1. Organizational matters
   (a) Opening of the meeting
   The ninth meeting of the Working Group on Trafficking in Persons will be opened on Monday, 9 September 2019, at 10 a.m.
   
   (b) Adoption of the agenda and organization of work
   In its resolution 7/1, entitled “Strengthening the implementation of the United Nations Convention against Transnational Organized Crime and the Protocols thereto”, the Conference of the Parties to the United Nations Convention against Transnational Organized Crime decided, inter alia, that the Working Group on Trafficking in Persons would be a constant element of the Conference, forwarding its reports and recommendations to it, and encouraged the Working Group to consider meeting on an annual basis, as needed, and to hold its meetings consecutively with other working groups of the Conference, in order to ensure the effective use of resources.

   At its meeting on 5 February 2019, the extended Bureau of the Conference of the Parties agreed that the ninth meeting of the Working Group would be held in Vienna from 9 to 11 September 2019. Moreover, on 3 June 2019, the extended Bureau agreed, using the silence procedure, on the substantive topics of the Working Group for that meeting.
The proposed organization of work (see annex) was prepared in accordance with Conference resolution 7/1 in order to enable the Working Group to perform its mandated functions within the time frame and according to the conference services available to it. The resources available to the Working Group will permit the holding of five plenary meetings over two and a half days, with interpretation into the six official languages of the United Nations.

2. **Crime prevention measures in trafficking in persons**

   Under agenda item 2, the Working Group may wish to discuss specific aspects of crime prevention measures relating to trafficking in persons, such as awareness-raising efforts, socioeconomic and other factors that increase vulnerability to trafficking in persons and government policies related to, and joint initiatives with, the private sector. Moreover, the Working Group may wish to consider situational crime prevention efforts designed and implemented to address specific human trafficking patterns identified. The sharing of State practices regarding prevention and rehabilitation efforts in relation to trafficking offenders could also be discussed.

   For its consideration of agenda item 2, the Working Group will have before it a background paper prepared by the Secretariat entitled “Crime prevention measures in trafficking in persons”.

   **Documentation**

   Background paper prepared by the Secretariat entitled “Crime prevention measures in trafficking in persons” (CTOC/COP/WG.4/2019/2)

3. **Diplomatic and consular officials or liaison officers in diplomatic and consular missions and their roles in addressing human trafficking**

   Under agenda item 3, the Working Group may wish to discuss best practices as well as challenges experienced by diplomatic and consular officials or liaison officers in diplomatic and consular missions in responding to trafficking in persons. States have a broad range of experience in the development and implementation by those officials and officers of measures to address trafficking in persons, including in relation to the early identification of victims and the provision of protection and assistance to victims, such as legal, medical and psychological services.

   Deliberations under agenda item 3 will serve to strengthen the victim-sensitive approach that is emphasized in the Protocol to Prevent, Suppress and Punish Trafficking in Persons, Especially Women and Children, supplementing the United Nations Convention against Transnational Organized Crime and other relevant international standards and instruments.

   For its consideration of agenda item 3, the Working Group will have before it a background paper prepared by the Secretariat entitled “Diplomatic and consular officials or liaison officers in diplomatic and consular missions and their roles in addressing human trafficking”.

   **Documentation**

   Background paper prepared by the Secretariat entitled “Diplomatic and consular officials or liaison officers in diplomatic and consular missions and their roles in addressing human trafficking” (CTOC/COP/WG.4/2019/3)

4. **Other matters**

   To facilitate discussions at the meeting of the Working Group, the Secretariat has prepared a background paper compiling all recommendations made at previous meetings of the Working Group (CTOC/COP/WG.4/2019/4).
5. **Adoption of the report**

The Working Group is expected to adopt a report on its meeting, the draft of which will be prepared by the Secretariat.
## Annex

### Proposed organization of work

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<thead>
<tr>
<th>Date and time</th>
<th>Agenda item</th>
<th>Title or description</th>
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<td><strong>Monday, 9 September</strong></td>
<td>1 (a)</td>
<td>Opening of the meeting</td>
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<td>10 a.m.–1 p.m.</td>
<td>1 (b)</td>
<td>Adoption of the agenda and organization of work</td>
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<td>2</td>
<td>Crime prevention measures in trafficking in persons</td>
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<td>3–6 p.m.</td>
<td>2</td>
<td>Crime prevention measures in trafficking in persons (<em>continued</em>)</td>
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<td><strong>Tuesday, 10 September</strong></td>
<td>3</td>
<td>Diplomatic and consular officials or liaison officers in diplomatic and consular missions and their roles in addressing human trafficking</td>
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<td>3–6 p.m.</td>
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